# **Skills International for Training & Consulting**

Online Training

## **Boiler Operations Maintenance and**

## **Steam Management**







#### **Course Plan**

## **Course Objectives:**

Upon completion of this course, participants will have an understanding of the chemistry of boiler water treatment for scale, corrosion, and carryover control, with external and internal water treatment the participant will have a strong understanding of efficiency calculation, boiler inspection either destructive or non-destructive test. Participant will have also strong understanding of all control loops of boiler operation.

## Who Should Attend?

- ✓ Steam Plant Operators
- ✓ Operations Personnel
- ✓ Maintenance Engineers / Managers
- ✓ Safety Officers
- ✓ Boiler Inspectors

## **Training Methods:**

- Online Video material
- Presentation
- Live Interactive discussions.
- Course presenter will make extensive use of case examples and case studies





## **Course Outline:**

### Day One

#### Introduction

- Fire tube boilers
- Water tube boilers

#### Boiler basics and steaming process

- Component of boiler
- Mass and energy balance
- Routing of combustion gas inside the boiler.

#### Heat transfer

- Conduction
- Convection
- Radiation
- Super-heated steam
- Latent heat
- Sensible heat

### Day Two

#### **Review of combustion Fundamentals**

• Excess air & flue gases relation

#### Burners

- Selection of burners
- Atomizing of burners
- Oil burner





- Gas burner
- NOx burner
- Reduction of NOx emission

#### **Boiler operation**

- Burner shutdown when steam pressure c.o.p is reached
- Boiler shutdown procedures
- Short-term shutdown
- Shutdown for cold Restart
- Safety system fuel and air supply control system
- Procedures for selection of burner control system

#### **Day Three**

#### **Basic instrumentation**

- Pressure measurement
- Level measurement
- Temperature measurement
- Flow measurement

#### **Boiler control application**

- Level drum control
- One element control
- Two element control
- Three element control
- Dearator control
- Level control
- Temperature control





## Day Four

#### Fuel/air Ratio control

- Series limited control
- Parallel limited control
- Lead flag firing control
- Oxygen trim control

#### Main header control

#### Water treatment

- External water treatment process
- ion exchange process
- Dearation
- Evaporation
- Internal water treatment
- lime soda process
- phosphate treatment
- feeding of chemical continuing treatment

### Day Five

#### Blowdown

- Intermittent and continuous blowdown
- Control of blowdown
- Blowdown heat recovery

#### **Efficient boiler operation**





#### **Efficiency calculation**

- Direct method
- Indirect method
- Heat transfer calculation
- Boiler & combustion systems hazards codes
- Boiler inspection
- ✓ Destructive test
- ✓ Non-destructive test
- Prevention of boiler explosions / implosions NFPA8502
- Troubleshooting
- Steam Management

## **Training Fees Details**



